

# 1) LUXLINE G + PUZZLELINE

Indication of technical data

| Product                     | Thickness fix (mm) | g/m <sup>2</sup> price calculation | Stiffness MD dynamic (mNm) ISO 5629 | Stiffness CD dynamic (mNm) ISO 5629 | Machine width (cm) |
|-----------------------------|--------------------|------------------------------------|-------------------------------------|-------------------------------------|--------------------|
| 1.a Unlined / Unlined       | 0.60               | 378                                | 45                                  | 12                                  | 230                |
|                             | 0.70               | 441                                | 68                                  | 17                                  | 230                |
|                             | 0.80               | 504                                | 93                                  | 30                                  | 230                |
|                             | 0.90               | 567                                | 130                                 | 49                                  | 230                |
|                             | 1.00               | 630                                | 170                                 | 75                                  | 274                |
|                             | 1.10               | 693                                | 230                                 | 100                                 | 274                |
|                             | 1.20               | 756                                | 275                                 | 135                                 | 274                |
|                             | 1.30               | 819                                | 335                                 | 170                                 | 274                |
|                             | 1.40               | 882                                | 375                                 | 225                                 | 274                |
| 1.c Grey / Grey             | 1.00               | 630                                | 225                                 | 95                                  | 230                |
|                             | 1.10               | 693                                | 285                                 | 130                                 | 230                |
|                             | 1.20               | 756                                | 570                                 | 245                                 | 230                |
|                             | 1.25               | 787.5                              | 575                                 | 250                                 | 274                |
|                             | 1.30               | 819                                | 650                                 | 290                                 | 274                |
|                             | 1.40               | 882                                | 800                                 | 350                                 | 274                |
|                             | 1.50               | 945                                | 900                                 | 400                                 | 274                |
|                             | 1.60               | 1008                               | 1.025                               | 440                                 | 274                |
|                             | 1.70               | 1071                               | 1.165                               | 475                                 | 274                |
|                             | 1.75               | 1102.5                             | 1.250                               | 480                                 | 274                |
|                             | 1.80               | 1134                               | 1.350                               | 575                                 | 274                |
|                             | 1.90               | 1197                               | 1.500                               | 635                                 | 274                |
|                             | 2.00               | 1260                               | 1.650                               | 700                                 | 274                |
|                             | 2.10               | 1323                               | 1.850                               | 800                                 | 274                |
|                             | 2.20               | 1386                               | 2.250                               | 900                                 | 274                |
|                             | 2.30               | 1449                               | 2.550                               | 1.050                               | 274                |
|                             | 2.40               | 1512                               | 2.850                               | 1.150                               | 274                |
|                             | 2.50               | 1575                               | 3.000                               | 1.200                               | 274                |
| 2.70                        | 1701               | 3.900                              | 1.400                               | 274                                 |                    |
| 2.80                        | 1764               | 4.150                              | 1.600                               | 274                                 |                    |
| 2.90                        | 1827               | 4.250                              | 1.700                               | 274                                 |                    |
| 3.00                        | 1890               | 4.750                              | 1.850                               | 274                                 |                    |
| 3.30                        | 2079               | 4.950                              | 1.900                               | 274                                 |                    |
| 3.60                        | 2268               | 5.600                              | 2.200                               | 274                                 |                    |
| 3.80                        | 2394               | 6.100                              | 2.350                               | 274                                 |                    |
| 1.e Grey / Grey XD          | 1.50               | 945                                | 900                                 | 400                                 | 274                |
|                             | 1.75               | 1102.5                             | 1.250                               | 480                                 | 274                |
|                             | 1.90               | 1197                               | 1.500                               | 635                                 | 274                |
|                             | 2.00               | 1260                               | 1.650                               | 700                                 | 274                |
|                             | 2.20               | 1386                               | 2.250                               | 900                                 | 274                |
|                             | 2.40               | 1512                               | 2.850                               | 1.150                               | 274                |
|                             | 2.50               | 1575                               | 3.000                               | 1.200                               | 274                |
| 3.00                        | 1890               | 4.750                              | 1.850                               | 274                                 |                    |
| 1.g PUZZLELINE Blue         | 1.50               | 945                                | 900                                 | 400                                 | 274                |
|                             | 1.75               | 1102.5                             | 1.250                               | 480                                 | 274                |
|                             | 1.80               | 1134                               | 1.350                               | 575                                 | 274                |
|                             | 1.90               | 1197                               | 1.500                               | 645                                 | 274                |
| 1.i PUZZLELINE Blue Unlined | 1,30               | 819                                | 408                                 | 201                                 | 274                |
| Moisture (%)                |                    |                                    | 8,25 (XD = 7,00)                    |                                     |                    |
| Tolerance Moisture (%)      |                    |                                    | +/- 1                               |                                     |                    |
| Tolerance Thickness (%)     |                    |                                    | +/- 3                               |                                     |                    |
| Plybond DIN 54516 (N/min)   |                    |                                    | min 40                              |                                     |                    |
| FSC Certificate             |                    |                                    | FSC® recycled 100% CU-COC-810587    |                                     |                    |